

Preventative Maintenance Program

November 2009



Minimise down time, Lower Maintenance costs, Improve safety and efficiency

All too often Pryda's equipment service technicians have witnessed equipment that has been poorly maintained having a dramatic negative effect on production and staff performance. Not only will the truss plant incur an expensive repair or equipment replacement, but also lost business that never returns. In worst case scenarios staff have been seriously injured.

What is Pryda's Equipment Preventative Maintenance Program (PMP)?

A scheduled equipment servicing program that is designed to assist the plant manager in maximising their production efficiency while lowering their maintenance costs. Pryda's experienced equipment service technicians will call out to your truss plant on an agreed regular cycle. During each PMP visit our technician will:

- routinely inspect all equipment listed in the program schedule and document their findings
- perform scheduled maintenance
- repair and adjust all equipment where required.

"What I like about the Preventative Maintenance Program is that everyone is clear on what is to be worked on and when. You know that Pryda has got a plan in place to keep my plant's equipment running at its maximum efficiency," Ricky Roberts, Plant Foreman, Porters Truss & Frame, Mackay.

What happens once you've signed onto the program?

The program is registered to ensure that prior to each scheduled visit, you will be contacted and advised of your pending PMP visit. At the beginning of each scheduled visit a service technician shall carry out a full visual inspection and function check on the equipment and speak to the operators and supervisors to get feedback on all the equipment's issues.

On completion of this inspection the service technician will discuss all issues found with the site manager. Any problems not immediately rectifiable shall be noted and included in a follow up Repair and Maintenance quotation. After this discussion the technician will commence servicing the plant equipment and make any adjustments or repairs that are required.

How do I know what maintenance has been done during the PMP visit?

At the end of each visit the Pryda service technician will present the plant manager a Service Job Sheet and attach original copies of the inspection checklist. This provides the plant manager with evidence of the service work completed and updated records of all plant machinery. This documentation also proves useful as it is evidence from a health and safety perspective, showing that the truss plant has been proactive in maintaining its machinery



What happens next?

After the scheduled service all the inspection checklists are reviewed by the Service Manager. This process ensures the identification of any maintenance issues that require immediate attention. A follow up Repair and Maintenance quotation is prepared detailing any issues that are considered essential to prevent further deterioration or breakdown of that machine.

Are there any additional services that the PMP provides?

A spare parts inventory can be established with stock relevant for your plant's machinery. During each scheduled visit, the Pryda technician will conduct a stocktake to ensure adequate levels of parts are available. Many truss plants have commented that this service has minimised machinery down time.

Equipment Service

What is the fee?

Pricing Structure	Pryda Customer Under signed equipment maintenance program	Pryda Customer Not under signed equipment maintenance program
Pryda Labour	\$90 per hour	\$100 per hour
Spare Parts	Pryda List Price less 10%	Pryda List Price
Traveling Time (rounded up to the nearest 15min and based on return trips)	\$50 per hour (capped @ 4hrs)	\$60 per hour (capped @ 4 hrs)
Traveling Expenses (Airlines, Accommodation, Hire Car, Meals etc)	Cost + 0%	Cost + 10 %
Subcontractor Handling Charges	Cost + 0%	Cost + 10%

Major Features & Benefits

- A regular call cycle that keeps the equipment operating at its maximum efficiency and therefore assists in improving profitability;
- Regular maintenance typically results in lower maintenance costs compared to the “fix it when it breaks down” approach;
- Prevents business being lost because of an inability to deliver on time due to broken down equipment;
- Assists in preventing staff workplace injuries by maintaining safety systems. At times operators feel they need to bypass inadequate safety systems in order to maintain production capacity. Pryda’s PMP will ensure these systems function correctly and therefore eliminate the culture of hazardous bypassing and ensure a safe and productive work place;
- A thorough equipment inspection ensures peace of mind for your business;
- Detailed documentation keeps the plant manager informed of maintenance work performed;
- Documentation provided by the Pryda PMP will assist the truss plant in complying with Work Cover audits;
- Spare parts stock control program ensures quick response times in the event of a breakdown;
- Pryda equipment service staff are experienced in servicing truss manufacturing equipment. There is no wasted downtime familiarising themselves with the machinery;
- Exclusively available to licensed Pryda fabricators;
- The fees associated with Pryda’s PMP are quickly offset with the increased profitability from improved equipment efficiencies, reduced maintenance costs and equipment replacement expenses;

Who do I talk to for further information?

Call Pryda’s Equipment Service Department on: 03 9554 7077 or send an email to: service@pryda.com.au