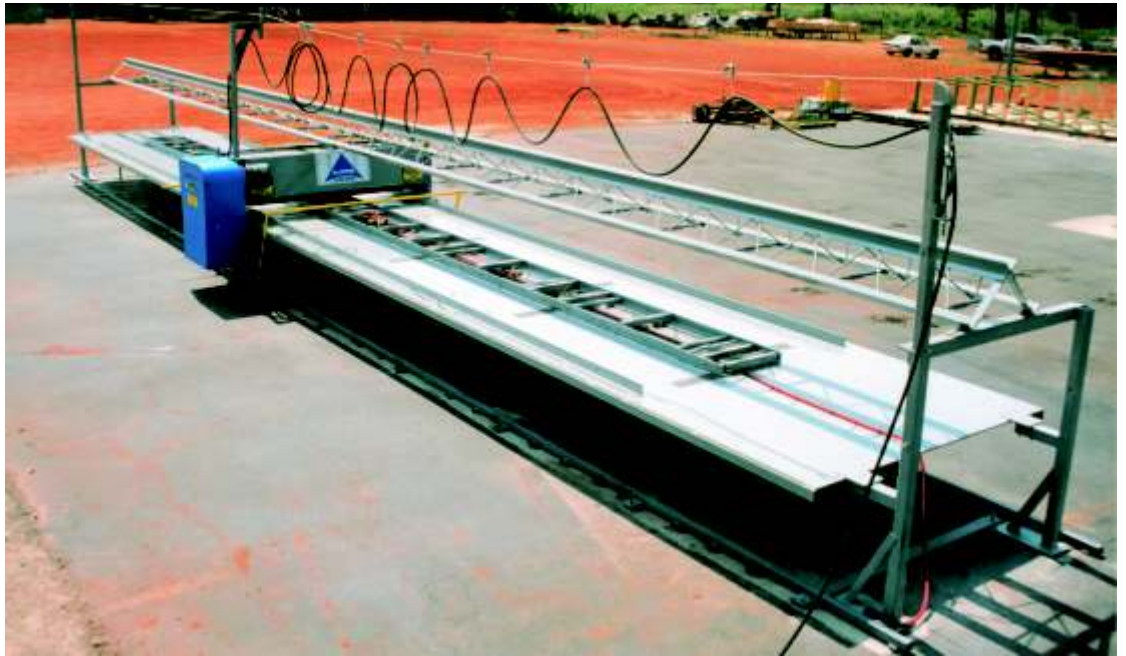


- Simple to operate
- A size to fit your needs
- Unique camber system
- Fast changeover and setup
- Made in the USA by Alpine

ALPINE Speed Roll



The Alpine Speed Roll is a high production, complete floor truss system. Shown with optional plate stacking rack.

The Alpine Speed Roll has proven to be a fast, efficient machine for truss production. You can depend on the Speed Roll for long term, trouble-free performance.



The smooth, quiet belt driven power train and dual rollers provide pressure from both sides to embed plates completely in one pass.

ITW
Building
Components
Group Inc.

www.alpineequip.com
800-755-6005

ALPINE **EQUIPMENT**
A Division of ITW Building Components Group Inc.



SPECIFICATIONS

Size: To fit your needs. 6 ft. wide by 40, 50, or 60 ft. long.

Table Height From Floor: 28 in.

Tale: Manufactured from 1/2 inch steel. The table is supported by kick-down leg assemblies.

Drive Unit: A 5 h.p., 3-phase motor drives through a belt drive to a gear reducer. The travel speed is 120 ft. per minute.

Electrical: The press can be wired for either 230 or 460-volt, 3-phase, 60-cycle power. 208 V is available.

Clamping System: Auto-clamping of 12 to 24-inch deep trusses using 2-inch in diameter by 14-inch stroke Bimba cylinders. Equal spacing of cylinders along the table allows clamping of trusses anywhere along the length of the table. The clamping system is split into two sections to allow jiggling of two different depth or length trusses. You can assemble trusses on one end of the machine while setting up at the other end. This means less downtime for setup, so you'll get greater productivity.

Camber: The bottom rail is welded with constant camber the length of the table. Both top and bottom chords have a true radius built in for smooth, accurate camber.

Safety: The operator rides on a platform attached to the press and directs movement with a "deadman" switch. Safety bars mounted on both sides of the press can stop movement within inches in case of emergency.



Every Speed Roll features American-made Baldor® motors and Browning® gear drive speed reducers. Note the optional overhead plate storage rack.



These controls actuate the Auto Clamping system.



Air cylinders and guides control the Auto Clamping system.